

**THAT WHICH IS CLAIMED:**

1. A method of incorporating a water insoluble organic chemical into a styrene-butadiene rubber latex dispersion, comprising the steps of:

providing a styrene-butadiene rubber latex dispersion comprising an aqueous phase and a disperse phase, said disperse phase comprising particles of styrene-butadiene rubber;

adding an organic solvent that is miscible in water to the styrene-butadiene rubber latex dispersion; and

adding a water insoluble organic chemical to the styrene-butadiene rubber latex dispersion;

whereby the addition of said organic solvent allows the water insoluble organic chemical to pass from the aqueous phase into the disperse phase thus limiting separation of the water insoluble organic chemical from the latex dispersion.

2. The method according to Claim 1, wherein said adding steps comprise combining the organic solvent and the water insoluble organic chemical and adding the organic solvent and the water insoluble organic chemical together into the polymer dispersion.

3. The method according to Claim 1, wherein said step of adding an organic solvent comprising adding an organic solvent selected from the group consisting of C1-C3 alcohols, acetone, dioxane, methyl ethyl ketone (MEK) and N-methyl-2-pyrrolidone (NMP).

4. The method according to Claim 1, wherein said step of adding an organic solvent comprising adding an organic solvent selected from the group consisting of acetone and N-methyl-2-pyrrolidone (NMP).

5. The method according to Claim 1, wherein said providing step comprises preparing a styrene-butadiene rubber latex dispersion by polymerizing monomers consisting essentially of styrene, butadiene and optionally acrylonitrile.

6. The method according to Claim 1, wherein said providing step comprises providing a non-functionalized styrene-butadiene rubber latex dispersion.

5 7. The method according to Claim 1, wherein said providing step comprises preparing a styrene-butadiene rubber latex dispersion by polymerizing styrene and butadiene monomers at a temperature less than or equal to about 25°C.

8. The method according to Claim 1, wherein said providing step comprises  
10 preparing a styrene-butadiene rubber latex dispersion by polymerizing styrene and butadiene monomers in the presence of a natural soap.

9. The method according to Claim 8, wherein said preparing step includes a  
15 natural soap selected from the group consisting of sodium or potassium oleate and the sodium or potassium salt of rosin acid.

10. The method according to Claim 1; wherein the providing step comprises  
20 providing a styrene-butadiene rubber latex dispersion having a total solids content of at least 65% by weight.

11. The method according to Claim 1, wherein said step of adding a water  
insoluble organic chemical comprises adding the solid water insoluble organic chemical  
as a solid.

12. The method according to Claim 1, wherein said step of adding a water  
25 insoluble organic chemical comprises adding the water insoluble organic chemical as an aqueous dispersion.

13. The method according to Claim 1, wherein the water insoluble organic  
30 chemical is selected from the group consisting of vulcanizing agents, vulcanization

accelerators, prevulcanization inhibitors, antireversion agents, antioxidants, and mixtures thereof.

14. The method according to Claim 1, wherein said step of adding an organic  
5 solvent comprises adding an organic solvent with a boiling point of less than about 85°C.

15. The method according to Claim 14, further comprising the step of  
removing the organic solvent from the latex dispersion.

10 16. The method according to Claim 1, wherein said step of adding an organic  
solvent comprises adding an organic solvent with a boiling point of greater than about  
180°C.

15 17. A styrene-butadiene rubber latex dispersion, comprising:  
an aqueous phase;  
a disperse phase comprising styrene-butadiene rubber latex particles;  
an organic solvent that is miscible in water; and  
a water insoluble organic chemical;  
wherein substantially all of the water insoluble organic chemical is provided in  
20 said disperse phase.

18. The styrene-butadiene rubber latex dispersion according to Claim 17,  
wherein at least 90% of said water insoluble organic chemical is provided in said disperse  
phase.  
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19. The styrene-butadiene rubber latex dispersion according to Claim 17,  
wherein a substantial portion of said organic solvent is in said disperse phase.

20. The styrene-butadiene rubber latex dispersion according to Claim 19,  
30 wherein at least 50% of said organic solvent is in said disperse phase.

21. The styrene-butadiene rubber latex dispersion according to Claim 17, wherein the organic solvent is selected from the group consisting of C1-C3 alcohols, acetone, dioxane, methyl ethyl ketone (MEK) and N-methyl-2-pyrrolidone (NMP).

22. The styrene-butadiene rubber latex dispersion according to Claim 17, wherein the organic solvent is selected from the group consisting of acetone and N-methyl-2-pyrrolidone (NMP).

23. The styrene-butadiene rubber latex dispersion according to Claim 17, wherein the styrene-butadiene rubber latex particles are derived from monomers consisting essentially of styrene, butadiene and optionally acrylonitrile.

24. The styrene-butadiene rubber latex dispersion according to Claim 17, wherein the styrene-butadiene rubber latex particles are non-functionalized styrene-butadiene rubber latex particles.

25. The styrene-butadiene rubber latex dispersion according to Claim 17, further comprising a natural soap.

26. The styrene-butadiene rubber latex dispersion according to Claim 25, wherein the natural soap is selected from the group consisting of sodium or potassium oleate and the sodium or potassium salt of rosin acid.

27. The styrene-butadiene rubber latex dispersion according to Claim 17, having a total solids content of at least 65% by weight.

28. The styrene-butadiene rubber latex dispersion according to Claim 17, wherein the water insoluble organic chemical is selected from the group consisting of vulcanizing agents, vulcanization accelerators, prevulcanization inhibitors, antireversion agents, antioxidants, and mixtures thereof.

29. The styrene-butadiene rubber latex dispersion according to Claim 17,  
wherein the organic solvent has a boiling point of less than about 85°C.

30. The styrene-butadiene rubber latex dispersion according to Claim 17,  
5 wherein the organic solvent has a boiling point of greater than about 180°C.

31. The styrene-butadiene rubber latex dispersion according to Claim 17,  
including less than 5% by weight of the organic solvent based on the weight of the latex  
polymer.

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32. The styrene-butadiene rubber latex dispersion according to Claim 17,  
including less than 2% by weight of the organic solvent based on the weight of the latex  
polymer.

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